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Ultra-Lite Beehive Kiln & Drying Discs

Firing Instructions for Fine-Silver PMC® products

The Ultra-Lite beehive kiln is the perfect choice for firing your fine-silver PMC® pieces. The kiln heats quickly and evenly, and you cannot over-fire PMC using this method. PMC pieces should be completely dry before firing. If desired, you can place a drying disc (shown below; sold separately) on top of the kiln cover while the kiln is on to provides a heated surface that helps PMC pieces dry quickly and thoroughly.

When firing PMC, a drying disc should always be used inside the kiln to support your PMC pieces.

Firing Procedure:

- Place the round waffled ceramic insert (from drying disc set) over the heating element.
- Cover the kiln and pre-heat for 35 minutes.
- Remove the cover.
- Place dry PMC pieces on the heated insert.
- Do not cover during firing.
- Time your firing as follows:
- PMC+ — 20–30 minutes
- PMC3 — 10–20 minutes
- After firing, cover the kiln and re-heat for 15 minutes before firing more pieces.



Please Note: Some slight smoking and/or a small flame may occur when firing PMC; this is normal.

Remove any packing materials prior to setup.