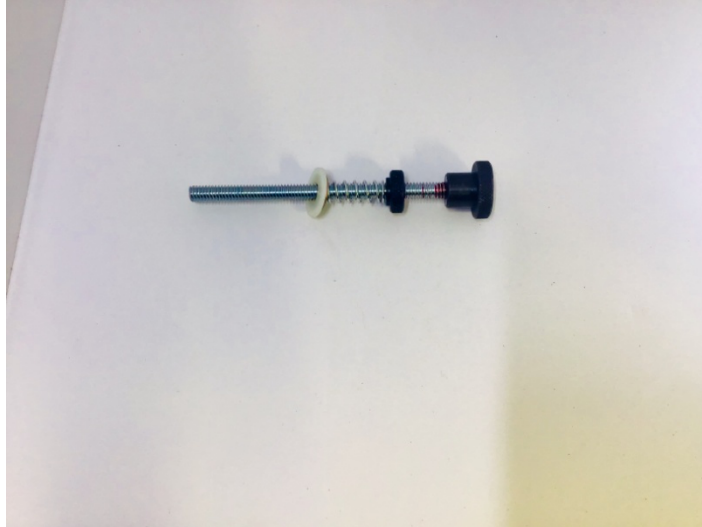


MANDREL ROTATING AXEL INSTRUCTIONS

This axel enables you to rotate mandrels in the Swanstrom Multi-Purpose anvil



1. Remove 5/16 socket head cap screw from anvil
2. Install axel into anvil
3. Install mandrel and screw axel into mandrel
4. Make sure the white plastic washer is against the anvil to prevent gouging the anvil while rotating axel
5. Adjust knurled thumb nut to increase or decrease spring tension

