

RIO GRANDE®

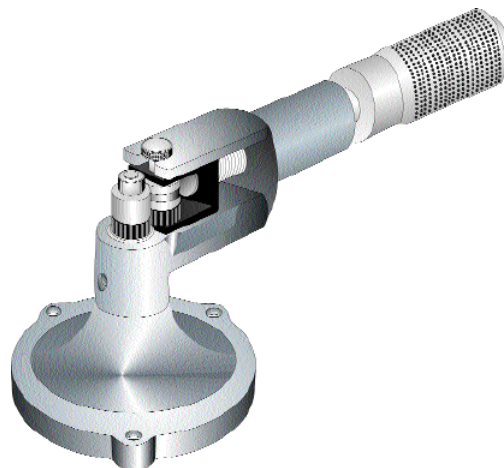
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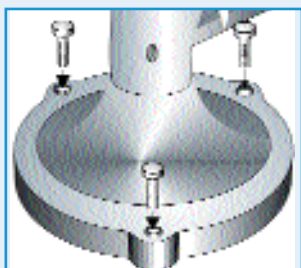
Ring Stretcher for Stone-Set Rings Instructions

This ring enlarger provides an easy way for you to enlarge stone-set rings. You can roll out the shank, stretching the metal and enlarging the ring, without loosening prongs or stressing stone settings. The 17-piece roller set (included) accommodates most ring styles.

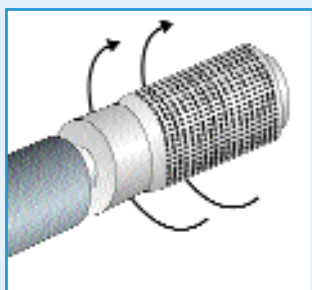
Please Note: You will need to repolish the ring shank after stretching is complete.



Directions for Use



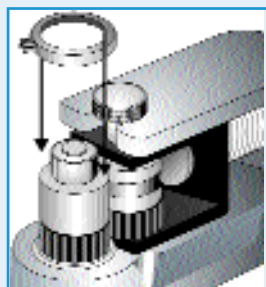
1. Bolt the base of the ring stretcher securely to your workbench.



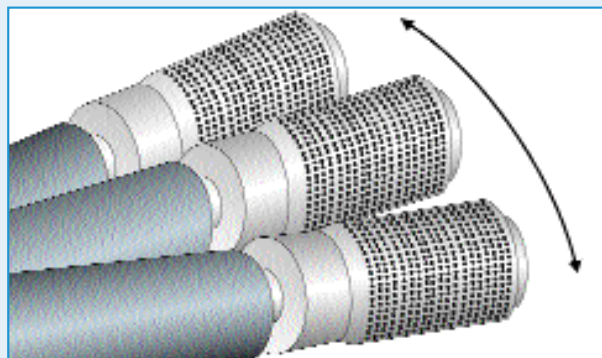
2. Turn the handle counter-clockwise to loosen the ring sizing roller.



3. Remove the pin with the knurled head and slide out the roller and gear to change roller. Select and install the roller that most closely matches the contour of the shank.



4. Place the ring around the center roller. Tighten the handle clockwise until it is snug against ring.



5. At the shank portion of the ring, rotate the handle back and forth to gently stretch the ring.

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