



# LUXI® SCRATCH REMOVAL GUIDE

## FIRST-STEP FINISHING AT A GLANCE

In the first step—removing scratches and work marks—this at-a-glance chart offers a guide to get you started. Match your preferred polisher, brush or buff and the metal you’re working with to the LUXI® compound that’s designed for the way you work. Then adjust for more or less aggressive action as needed for your work.

\*When working with titanium, use short runs to avoid overheating the metal (keep below 70°C/158°F). If sanded to less than 1,200-grit, begin with LUXI® gray; if sanded to 1,200 or finer grit, use LUXI green. For flat surfaces, we recommend sanding to 1,500-grit, then using LUXI green.

| BUFF/WHEEL                           | STAINLESS     |               |               |           |               |               |
|--------------------------------------|---------------|---------------|---------------|-----------|---------------|---------------|
|                                      | PLATINUM      | GOLD          | SILVER        | TITANIUM* | STEEL         | BRASS         |
| Muslin (6") 150mm                    |               |               |               |           | Black, Gray   |               |
| Stitched cotton (6") 150mm—untreated | Black, Gray   | Blue          | Yellow, Blue  | Gray      | Black         | Yellow        |
| Stitched cotton (6") 150mm—treated   | Black, Gray   | Blue          | Yellow, Blue  | Green     | Black         | Yellow        |
| Stitched cotton (4") 100mm—untreated | Black         | Green         | Green         |           | Blue          | Green         |
| Stitched cotton (4") 100mm—treated   | Black, Gray   | Green         | Green         |           | Blue          | Green         |
| Bristle brush (3"–4") 75-100mm       | Black, Purple | Purple        | Purple        |           | Black, Purple | Purple        |
| Small bristle brush                  | Blue          | Black, Purple | Black, Purple |           | Blue          | Black, Purple |
| Flex shaft motor buffs               | Black, Gray   | Green         | Green         | Green     | Black, Blue   | Green         |
| Split-lap                            | Black, Blue   | Yellow        | Yellow        | Green     | Blue          | Blue          |
| Hand-finishing                       | Blue          | Purple        | Purple        | Green     | Blue          | Purple        |

Color key: ■ Asian blue ■ Black ■ Gray ■ Yellow ■ Green ■ Blue ■ Purple